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ARBIKEEN SERIES
Waterbased Inks

PRINTWORK
SCREEN PRINTING SUPPLIES

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WATER-BASED INK

ARBITEX

The Rubberize Series

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SCREEN PRINTING SUPPLIES

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PRINTWORK

SCREEN PRINTING SUPPLIES

GENERAL MERCHANDISE & SERVICES

WATER BASE
ArbiKeen Series

ArbiTex | PRODUCT INFORMATION

PRINTWORK
SCREEN PRINTING SUPPLIES

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GENERAL INFORMATION

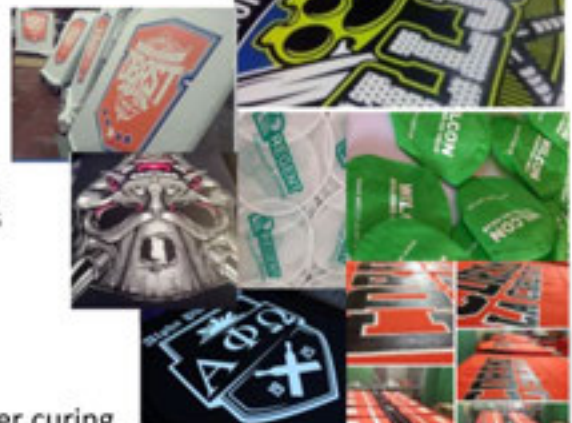
RUBBERIZED SERIES	ArbiKeen Series				
	ARBITEX				
	The <u>Arbitex Series</u> is perfect for printing rubberized yet soft textured design, so thin to touch yet meant to stand out.				
	SERIES		APPLICATION	SUBSTRATE	
				WHITE	COLOURED
	CLEAR	UNI/MEG/W2	Clear Direct Print	✓	
	MATTE	MM/M2	Matte Direct Print	✓	✓
	WHITE	MS/S2/HP	White Direct Print		✓

CHARACTERISTICS



SUBSTRATE APPLICATIONS

Screen print on T-Shirts (Cotton or Poly-Cotton Blend)
Screen Print on Jersey / Dry fit Shirt without use of Fixer on Proper curing



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Typical Formulation

PRODUCT NAME	%	%	%	%
Arbitex Clear	95	0	0	0
Arbitex Matte	0	95	0	70
Arbitex White	0	0	100	25
Pigment Resin Color	5	5	0	5
TOTAL	100	100	100	100

Printing Process

For Arbitex:

- Print according to color sequence the Arbitex Clear / Matte Series (mix with pigment color) / Arbitex White
- Blow dry after each color printing (at approximately 70°C-100°C for 1-2 minutes)
- Final cure by dryer / oven at 100°C-120°C for 2-3 minutes; or by heat press machine at 100°C-120°C for 8 seconds.

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WATER-BASED INK

ARBISOL

The Soft Touch Series

PRINTWORK
SCREEN PRINTING SUPPLIES

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Brgy. Mariana, Quezon City.

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ARBISOL SERIES



The **Arbisol** Series meets your extender needs that is as soft as the texture of the substrate; a soft hand feel that you desire. It is ideal for printing on cotton and cotton-polyester blend fabrics.

Arbisol Series	Application	Substrate	
		White	Coloured
EL / TW / LS / LC	Clear Extender Base	✓	
MTS	Matte Extender Base	✓	✓
PB100 / DS100	Discharge Print		✓
PB210	Discharge Print (Denim)		✓
BO	Burn Out Print	✓	✓

Product Properties

Appearance	Viscous Milky Paste
Viscosity	3,000-25,000 cps (BH 6/20 at 25 °C)
pH	6.5 - 7.5
Ionic Charge	Anionic

Advantages

- Soft hand feel
- Excellent wet / dry abrasion / washing resistance
- Good color fastness

Screen Mesh

- Monofilament polyester meshes from 100T (40cm) - 180T (71cm) screen mesh.

ARBISOL SERIES

Typical Formulation

PRODUCT NAME	%	%	%	%	%	%
Arbisol EL / TW / LS / LC	95	0	0	0	0	0
Arbisol MTS	0	95	0	0	0	0
Arbisol PB100	0	0	90	0	0	0
Arbisol DS100	0	0	0	80	0	0
Arbisol PB210	0	0	0	0	90	0
Arbisol BO	0	0	0	0	0	80
Pigment Resin Color	5	5	0	10	0	0
Aquagent 100*	0	0	10	10	0	0
Aquagent 110*	0	0	0	0	10	0
Aquagent SN*	0	0	0	0	0	20
TOTAL	100	100	100	100	100	100

Note:

Must be consumed and set to cure within 8 hours once Aquagent is mixed with the Base so as to achieve color brilliancy and prevent oxidation. It is necessary to wear gloves and mask when handling the Aquagent and when curing via Heat Press machine.

Printing Process

For Arbisol EL / TW / LS / LC / MTS Base:

- Print according to color sequence the Arbisol EL / TW / LS / LC / MTS Base (mix with pigment color)
- Blow dry after each color printing (at approximately 70°C-100°C for 1-2 minutes)
- Final Cure by dryer / oven at 100°C-120°C for 2-3 minutes; or by heat press machine at 100°C-120°C for 8 seconds.

Printing Process

For Arbisol BO Base:

- Print Arbisol BO Base (without pigment color)
- Blow dry after printing at approximately 70°C-100°C for 1-2 minutes)
- Final cure by heat press machine at 150°C-180°C for 10 seconds.
- Soak or rinse off with hot water (not boiling) to remove burnt cotton threads.

Printing Process

For Arbisol PB100 / PB210 / DS100 Base:

- Print Arbisol PB100 / PB210 Base (without pigment color) / Arbisol DS100 (mix with pigment color)
- Blow dry after printing at approximately 70°C-100°C for 1-2 minutes)
- Final cure by dryer / oven at 100°C-130°C for 2-3 minutes; or by heat press machine at 100°C-150°C for 8 seconds.

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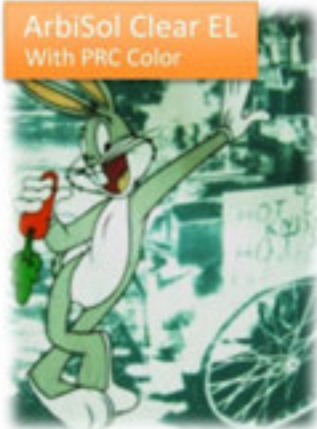
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SAMPLES

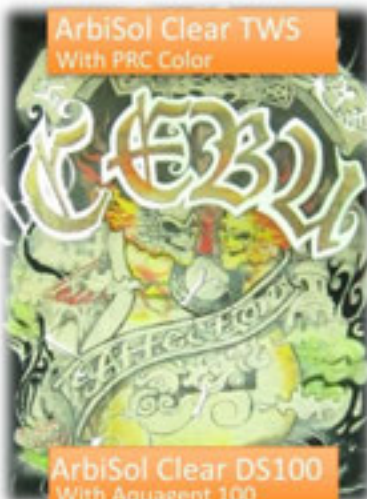


ArbiSol Clear PB210



ArbiSol Clear TWS
With PRC Color

ArbiSol Clear DS100
With Aquagent 100

ArbiSol Clear TWS
With PRC Color

ArbiSol Clear DS100
With Aquagent 100

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WATER-BASED INK

ARBITREND

The Special Effects Series

PRINTWORK
SCREEN PRINTING SUPPLIES

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WATER BASE

ArbiKeen Series

ArbiTrend | PRODUCT INFORMATION

GENERAL INFORMATION

FASHION SERIES

ArbiKeen Series				
ARBITREND				
The <u>Arbitrend Series</u> is a special effect ink design to be the true fashion base.				
SERIES		APPLICATION	SUBSTRATE	
			WHITE	COLOURED
SPECIAL EFFECTS	Silver Paste	Metallic Silver Print	✓	✓
	Pearl Gold/Silver	Pearlescent Print	✓	✓
	Puff	Emboss/3D Printer	✓	✓
	Glitter	Glitter Colour Print	✓	
	Glow Light	Glow in the Dark Print	✓	✓
	Crunch	Crunchy Print	✓	✓
	High Dense	High Dense Print	✓	✓
	Cracking	Cracking Print	✓	✓



CHARACTERISTICS



FASHION BASES



GOOD COLOR LONGEVITY



EXCELLENT RUBBING RESISTANCE



SOFT-HAND FEEL

SUBSTRATE APPLICATIONS

Screen print on T-Shirts (Cotton or Poly-Cotton Blend)
Craft projects

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Stock Photos from FB Friends

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The Arbitrend Series is a special effect ink design to be the true fashion base; showing off a bright metallic, dazzling glitter, creamy puff, cracking, crunch, or high dense effect print on cotton and cotton-polyester blend fabrics.

Arbitrend Series	Application	Substrate	
		White	Coloured
Silver Paste	Metallic Silver Print	✓	✓
Pearl Gold / Silver	Pearlescent Print	✓	✓
Puff	Emboss / 3D Print	✓	✓
Glitter	Glitter Color Print	✓	✓
Glow Light	Glow in the Dark Print	✓	
Crunch	Crunchy Print	✓	✓
High Dense	High Dense Print	✓	✓
Cracking	Cracking Print	✓	✓

Product Properties

Appearance	High Viscous Paste
Viscosity	10,000-110,000 cps (Viscometer Rotor No. 7 20/rpm (at 25 °C))
pH	8.5 - 9.5 (at 25 °C)
Ionic Charge	Anionic

Advantages

- Fashion bases
- Soft hand feel
- Excellent wet / dry abrasion / washing resistance
- Good color fastness

Screen Mesh

- Monofilament polyester meshes from up to 100T (40 cm).

Typical Formulation

PRODUCT NAME	%	%	%
Arbitrend Series	95	75	100
Arbitex Clear	0	20	0
Pigment Resin Color	5	5	0
TOTAL	100	100	100

ARBITREND SERIES

Printing Process

For Arbitrend Silver Paste / Pearl Silver / Pearl Gold / Pearl Rainbow / Glitters / Glow Light:

- Print Arbitrend Silver Paste/ Pearl Silver/ Pearl Gold/ Pearl Rainbow/ Glitters/ Glow Light (without pigment color)
- Blow dry after printing (at approximately 70°C-100°C for 1-2 minutes)
- Final cure by dryer / oven at 100°C-120°C for 2-3 minutes; or by heat press machine at 100°C-120°C for 8 seconds.

Printing Process

For Arbitrend Puff Base:

- Print Arbitrend Puff Base (mix with pigment color)
- Blow dry after printing (at approximately 70°C-100°C for 1-2 minutes)
- Final cure by dryer / oven at 100°C-120°C for 2-3 minutes; or by heat press machine at 100°C-120°C for 8 seconds.

Printing Process

For Arbitrend High Density Base:

- Print Arbitrend High Density Base (mix with pigment color)
- Apply thick application (or use high dense screen)
- Semi cure after printing by using blow dry at approximately 70°C-100°C for 1-2 minutes.
- Full cure by dryer / oven only at 150°C-170°C for 2-3 minutes.
- Do not use heat press machine.

Printing Process

For Arbitrend Crunch Base:

- Print Arbitrend Crunch Base (mix with pigment color)
- Apply thick application (or use high dense screen)
- Flood the screen, print force pull.
- Semi cure after printing by using blow dry at approximately 70°C-100°C for 1-2 minutes.
- Full cure by dryer / oven only at 150°C-170°C for 2-3 minutes.
- Do not use heat press machine.

Printing Process

For Arbitrend Cracking Base:

- Print Arbitrend Clear first.
- Blow dry (Semi cure)
- Print Arbitrend Cracking Clear (mix with pigment color) Arbitrend Cracking White (without pigment color)
- Apply thick application (or use high dense screen)
- Blow dry at very high temperature until it cracks (at approximately 100°C-130°C for 1-2 minutes)
- Final cure by dryer / oven at 100°C-130°C for 2-3 minutes; or by heat press machine at 100°C-120°C for 10 seconds (medium pressure).

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WATER-BASED INK

ARBIAIR

The Airbrush Series

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SCREEN PRINTING SUPPLIES

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GENERAL INFORMATION

AIRBRUSH SERIES	ArbiKeen Series				
	ARBIAIR				
	Airbrush spray technique through the use of <u>ArbiAir Series</u> .				
	SERIES		APPLICATION	SUBSTRATE	
				WHITE	COLOURED
	CLEAR	LCG	Clear Airbrush Base	✓	
	MATTE	DC	Matte Airbrush Base	✓	✓
	WHITE	SC	White Airbrush Base	✓	✓

CHARACTERISTICS



CUSTOMIZED
WORK OF ART



GOOD
COLOR LONGEVITY



EXCELLENT
RUBBING RESISTANCE



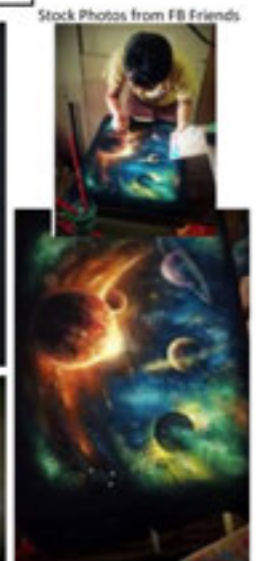
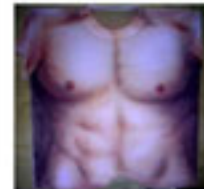
SOFT-HAND FEEL

SUBSTRATE APPLICATIONS

Spray on T-Shirts (Cotton or Poly-Cotton Blend)

Paint on T-shirts (Cotton or Poly-Cotton Blend)

Paint on Craft Projects



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ARBI^{AIR} SERIES



The **Arbi** is forged with the power of air. Airbrush arts are demanding in perfection, a one-of-a-kind masterpiece waiting to be worn. The Arbi Air Series is made for the discriminating eye of the airbrush artist, who strives for nothing less than excellence in each customized work of art. Airbrush spray technique through the use of Arbi Air series is applicable on cotton and cotton-polyester blend fabrics.

Arbi Air Series	Application	Substrate	
		White	Coloured
LCG	Clear Airbrush Base	✓	
DC	Matte Airbrush Base	✓	✓
SC	White Airbrush Base	✓	✓

Product Properties

Appearance	Viscous Milky Paste
Viscosity	3,000-20,000 cps (BH 7/20 at oC)
pH	6.5 - 7.5
Ionic Charge	Anionic

Printing Process

For Arbi Air LCG / DC / SC Base:

- Spray according to color sequence the Arbi Air LCG / DC (mix with pigment color) / Arbi Air SC
- Final cure by dryer / oven at 100°C - 120°C for 2-3 minutes; or by heat press machine at 100°C-120°C for 8 seconds.

Advantages

- Customized work of art
- Soft hand feel
- Excellent wet / dry abrasion / washing resistance
- Good color fastness

Typical Formulation

PRODUCT NAME	%	%	%
Arbi Air LCG	95	0	0
Arbi Air DC	0	95	0
Arbi Air SC	0	0	100
PRC	5	5	0
TOTAL	100	100	100

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WATER-BASED INK

ARBITRANS

The Transfer Adhesive

PRINTWORK
SCREEN PRINTING SUPPLIES

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GENERAL INFORMATION

TRANSFER PRINT SERIES	ArbiKeen Series			
	ARBITRANS			
	The <u>Arbitrans Series</u> is vibrant imagination at work. It is an adhesive base that works well with medias such as Flock, Foil, and Reflective paper to create stunning print designs.			
	SERIES		APPLICATION	
			SUBSTRATE	
			WHITE	COLOURED
ADHESIVE	KE-28	Multi-functional transfer for: Foil/Flock/Reflective	✓	✓

CHARACTERISTICS



EXCELLENT
RUBBING RESISTANCE



SOFT-HAND FEEL

SUBSTRATE APPLICATIONS

Screen print on T-Shirts (Cotton or Poly-Cotton Blend)
Craft projects



Stock Photos from iStock Friends

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The **Arbitrans** Series is for vibrant imagination at work. It is an adhesive base that works well with mixed media such as flock, foil, and reflective paper to create stunning transfer print designs by heat press machine. It is a water-based transfer adhesive for printing cotton, cotton-polyester fabrics and velvet. It can withstand reduction-clearing process on machine yardage printing.

Arbitrans Series	Application	Substrate	
		White	Coloured
Arbitrans KE-28	Multi-functional transfer for foil, flock & reflective.	✓	✓

Product Properties

Main Component	Acrylic Mixture
Appearance	Cream paste with mild odor
Viscosity	40,000-80,000 cps (Viscometer Rotor No. 6 20/rpm (at 25 °C)
pH	8.5 - 9.5 (at 25 °C)
Ionic Charge	Anionic

Advantages

- Soft hand feel
- Excellent wet / dry abrasion / washing resistance

Screen Mesh

- Monofilament polyester meshes from up to 100T (40 cm).

Typical Formulation

PRODUCT NAME	%	%
Arbitrans KE-28	100	99.99
Arbitex Clear	0	0.01*
TOTAL	100	100

* Do not add more than 0.01% of Pigment.

Printing Process

For Regular Transfer Process:

- Print Arbitrans KE-28
- Dry (semi cure)
- Apply paper media (foil / flock / reflective paper)
- Heat press at 150°C- 170°C
- Let cool and cold peel.

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Printing Process

For Reduction Clearing Process:

- Print Arbitrans KE-28
- Dry
- High pressure steaming washing / soaping with Alkali at 75°C-80°C
- Dry
- Heat transfer / press with stamping foil paper at 100°C-130°C for 5 seconds at 3 kgs/cm²
- Apply pressure.

PRINTWORK
SCREEN PRINTING SUPPLIES
GENERAL MERCHANDISE & SERVICES

WATER BASE
Arbikeen Series

ArbiTrans | PRODUCT INFORMATION

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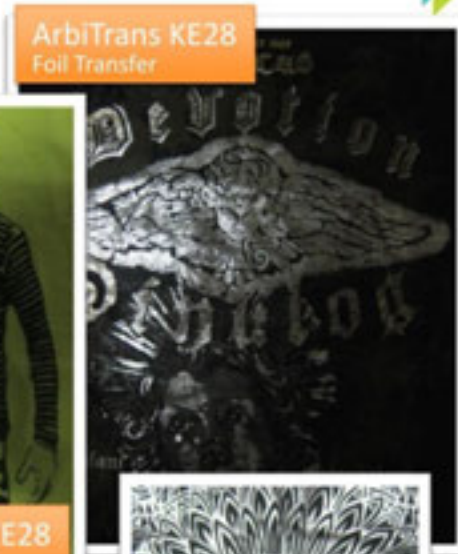
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ArbiTrans KE28
Foil Transfer



ArbiTrans KE28
Flock Transfer



ArbiTrans KE28
Foil Transfer



ArbiTrans KE28
Reflective Transfer



ArbiTrans KE28
Flock Transfer



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WATER-BASED INK

PRINTINT

The Dye-Print Series

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PrinTint is a dual purpose colored ink base. It can be used for both screen printing and fabric dyeing process on white or light colored substrate. Water dilution can be used for fabric dyeing, while concentration can be used for screen printing. It is soft to the touch, light-weight, and pungent free.

PrinTint Basic Series of standard color paste.

PrinTint Neon Series of fluorescent color paste.

PrinTint Ink Base comes in 15 Basic Colors and 8 Neon Colors. Special mixed colors can be available upon request.

Screen Printing Process

- Screenprint PrinTint Colored Ink Base according to color sequence per your design requirement.
- Blow dry after each color printing at approximately 70°C - 100°C for 1-2 minutes.
- Final cure by dryer / oven at 100°C - 130°C for 2-3 minutes, or by heat pressing at maximum of 120°C for 8 seconds.

Fabric Dyeing Process

- For every 1 kilogram weight of substrate weight, add in 5 kilograms of water together with the 250 grams weight of the PrinTint Colored Ink Base.
- Prepare your substrate by submerging to dye bath according to the color pattern of your choice. Use the hottest temperature allowed safe for your substrate. Constantly stir well with a clean stick for 30 minutes or so.
- Water washed to remove excess ink base when done. Rinse off well with hot water & detergent to remove excess dye. Let dry by air and final cure with an oven or iron for 5 minutes at 150°C.

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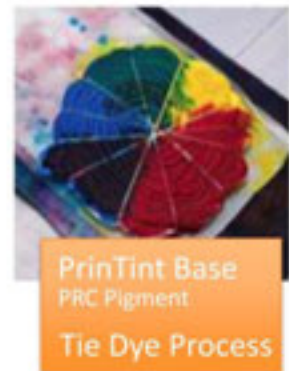
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WATER BASE
Arbikleen Series

PrinTint | PRODUCT INFORMATION

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WATER-BASED INK

ADDITIVES & CHEMICALS

The Auxiliary Chemicals



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WATER BASE Auxiliary Chemicals | PRODUCT INFORMATION



WATERBASE AUXILIARY CHEMICALS		MAXIMUM LOAD IN %
FIXER MR15	- It helps in improving washing fastness. - When added with water base, it must be used within 8 hours to avoid gelling and spoilage.	3 %
REDUCER CT	It reduces the viscosity of the printing paste and delays clogging.	2-5 %
THICKENER ASE	- It increases the viscosity of the printing paste to enhance opacity. Do not go over the maximum load as it will clump up.	2 %
ANTI-TACK R25	- It prevents unwanted transfer of foil onto unnecessary areas of the artwork design. - To put Anti-tack R25, dab onto the printed area where foil transfer is to be avoided. Do not apply Anti-tack on areas that need foil transfer to be applied.	N/A

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WATER-BASED TINTINT COLOR

KEENTEX

The Pigment Resin Color

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WATER BASE
Arbikkeen Series

KeenTex PRC | SAMPLE APPLICATION

DATA

KEENTEX PRC BASIC SERIES	PIGMENT LOAD (%)	Light Fastness (5%)	Light Fastness (1%)	Washing Fastness	Dry Cleaning	Discharge	Heat
Yellow LM	5%	6	5	5	3	5	4
Yellow GL	5%	6	5	5	3	5	4
Orange BR	5%	7	6	5	2-3	5	3
Red SC	5%	5	4	4	1-2	2	1-2
Red CM	5%	7-8	6	5	4	3-4	4
Red RB	5%	7-8	6-7	5	4-5	4-5	5
Violet DC	5%	8	6-7	5	4-5	5	4-5
Blue RY	5%	8	7	5	2-3	5	4-5
Blue UL	5%	8	7	5	5	*	5
Green EM	5%	7	7	5	5	*	4-5
Green AP	5%	6	6	5	4	*	4-5
Brown DK	5%	5	5	5	2	2	2-3
Black IC	5%	8	8	5	5	5	5
White TW	30%	8	8	5	5	5	5

(*) color shade changes but never fades away.

KEENTEX PRC NEON SERIES	PIGMENT LOAD (%)	Light Fastness (5%)	Light Fastness (1%)	Washing Fastness	Dry Cleaning	Discharge	Heat
Yellow FF	5%	3	3	3-4	4	4	5
Orange FF	5%	3	3	3-4	4	4	5
Pink FF	5%	3-4	3-4	4-5	4	4	5
Red FF	5%	3-4	3-4	4	4	4	5
Rose FF	5%	3-4	3-4	4-5	4	4	5
Violet FF	5%	3-4	3-4	3-4	4	4	5
Blue FF	5%	3-4	3-4	3-4	4	4	5
Green FF	5%	3	3	4	4	4	5



PRINTWORK
SCREEN PRINTING SUPPLIES
GENERAL MERCHANDISE & SERVICES

LEGEND

GRADE	DEGREE OF FADING	LIGHT FASTNESS TYPE
1	Very Extensive Fading	Very Poor
2	Extensive Fading	Poor
3	Significant Fading	Fair
4	Appreciable Fading	Moderate
5	Moderate Fading	Good
6	Slight Fading	Very Good
7	Very Slight Fading	Excellent
8	No Fading	Outstanding



The data provided is the color fastness results based on tests done. Its purpose is to help determine the degree of fading when exposed to light source, washing, dry-cleaning, discharging and heat.

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KEENTEX
 PRC SERIES



A Pigment Resin Color (PRC) is a coloring vehicle, readily miscible in all waterbase inks. It has excellent dispersion and pH stability.

Keen PRC Basic Series of standard color paste.

Keen PRC Neon Series of fluorescent color paste.

Advantages

- Brilliant Colors
- Good color fastness

Typical Formulation

PRODUCT NAME	%	%	%	%
Arbitex Clear Series	95	0	85	0
Arbitex Matte Series	0	90	0	80
Keentex Basic	5	10	0	0
Keentex Neon	0	0	15	20
TOTAL	100	100	100	100

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